

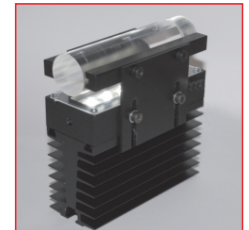
POWER-LINE-1TE

Bar light

- >> very powerful universal or linear light
- >> with cylindrical lens for line scan camera applications
- >> newest LED and PCB technology
- >> optimized thermal management
- >> for continuous, switched and pulsed operation
(depending on type)



POWER-LINE-1TE red



POWER-LINE-1TE with adjustable cylindrical lens



Technical specifications

Housing	Aluminium, black or natural anodised
Front cover (within the scope of supply)*	Acrylic clear, antireflective coating 2mm
Total weight	without lens set: approx. 480g with lens set: approx. 630g
Operating / ambient temperature	max. 50°C recommended
IP protection class	depending on the version
Connector	M8 plug (4-pin)**
Supply voltage***	24VDC type or 12VDC type: 24VDC resp. 12VDC SC type: For use in conjunction with a controller
Number of LEDs	8 (red/IR) / 6 (white)
LED lifetime	The LED lifetime of our lights is very high, but depends on many different factors such as ambient temperature, current load, and so on. Further information is available in the Technical information LED lifetime .
* more information and further front covers see section Accessories	
** Cable not included in the scope of supply	
*** more information see section Operating modes	

Characteristics

Colour *	LED characteristics		typical characteristics per light		
	Wavelength (approx.)	Viewing angle	Current demand (24V type) ** / constant current max. (SC type) [mA]	Pulse current max. (SC type) *** [A]	Intensity **** [W/m ²]
red	617nm	120°	275	1,7	24
white	6500K	120°	270	1,9	18
IR	850nm	120°	215	2,4	26

- * other colours and types from UV to infrared on request
- ** stated current values of the 24V types should be considered approximate values
- *** depending on the strobe conditions, recommended maximum values for a flash time of 1ms
- **** approximately data measured in DC mode; Measuring distance 150mm without lens set



Safety note!

LED light systems can produce very intense radiation, which may possibly damage the eyes on improper use. Do not look directly into the light beam with unprotected eyes! Use eye protection!

Operating modes

24VDC type / 12VDC type

The lights are designed depending on the version for continuous operation at 24VDC or 12VDC. The following operating modes are possible:

- DC operation at an appropriate power supply with 24VDC or 12VDC
- Switched operation with a matching power supply e.g. via PLC, opto-relay or controller (GS or SC series)
- Brightness-controlled operation via controller (GS or SC series) in conjunction with suitable power supply
- Pulsed mode via controller (GS or SC series) in conjunction with suitable power supply. The LED current can be increased in pulse mode up to a factor of 2 to 3.

SC type

For pulsed, switched or brightness-controlled operation, the lights are also available as optimized SC versions. They can be used in combination with our controllers of the GS and SC series and provide optimized and maximum current flow, especially in pulsed operation. We will assist you in selecting the right components.

technical changes reserved

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Dimensions

M6 sliding nuts
for mounting the light by using the groove in the heatsink. Two nuts per light within the scope of supply.

PIN assignment connector

M8 plug 4-pin
(Front view on housing)

24VDC type			12VDC type			SC type		
PIN	Colour	Function	PIN	Colour	Function	PIN	Colour	Function
1	brown	+ 24V	2	white	+ 12V	4	black	+
3	blue	-	3	blue	-	3	blue	-

Application notes

Linear lighting

By using the optional available lens the light can be focused to a narrow line with increased intensity. The lens is mechanically adjustable and allows an adaption to different requirements.

Line scan camera

Accessories

Front covers / diffusers
Through the use of different diffuse front covers, the optical characteristics of the illumination can be changed. More information can be found in the **Technical information Front materials**.

Cylindrical lens set D25mm
consisting of cylindrical lens incl. holder and mounting screws

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